This Memorandum of Understanding is made this 1st day of October, 2003 between Government of Orissa on the one part and M/s. Aarti Steels Ltd. on the other part.

1. M/s. Aarti Steels Ltd. (ASL) having its Registered Office at G.T. Road, Miller Ganj, Ludhiana-141003 (hereinafter referred to as ASL which expression shall, unless repugnant to the context or meaning thereof, include its successors, executors, administrators, representatives and permitted assignees), is proposing to set up a steel plant of 0.5 MTPA and a captive power plant of 50 MW in the State of Orissa at Ghantikhal in Cuttack district with an estimated investment of about Rs.886 crore.

2. The Government of Orissa, desirous of utilizing its natural resources and rapidly industrializing the State, so as to bring prosperity and well being to its people, have been making determined efforts to establish new industries in different locations in the State. In this context, the Government of Orissa have been seeking to identify suitable promoters to establish new integrated steel plants in view of the rich iron ore and coal deposits in the State.

3. (a) ASL is desirous of setting up the following manufacturing facilities in the State of Orissa with proposed investment of Rs.512 crore in the Phase-I and Rs.374 crore in Phase-II.

<table>
<thead>
<tr>
<th>Sl. No.</th>
<th>Project</th>
<th>Capacity in Million Tonne per annum</th>
<th>Project cost (Rs. in Crore)</th>
<th>Time Schedule for commissioning of manufacturing facilities from date of MOU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Phase-I</td>
<td>DRI Plant.</td>
<td>0.30</td>
<td>85.00 (based on MBCON report)</td>
<td>Within four years.</td>
</tr>
<tr>
<td></td>
<td>Steel Plant through EAF/IF.</td>
<td>0.5 billets</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>MBF</td>
<td>0.20</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Captive Power Plant through Waste heat.</td>
<td>50 MW</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Coal Washery</td>
<td>0.6</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Total</td>
<td></td>
<td></td>
<td>512.00</td>
<td></td>
</tr>
<tr>
<td>Sl. No.</td>
<td>Project</td>
<td>Capacity in Million Tonne per annum</td>
<td>Project cost (Rs. in Crore)</td>
<td>Time Schedule for commissioning of manufacturing facilities from date of MOU</td>
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<tr>
<td>--------</td>
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</tr>
<tr>
<td>Phase-II</td>
<td>Wire rod, Rolling Mill &amp; Wire Drawing</td>
<td>0.5</td>
<td></td>
<td>Within five years.</td>
</tr>
</tbody>
</table>

Total: 374.00

(b) Within three months of signing this MOU, ASL shall prepare in consultation with representatives of IPICOL/IDCO detail milestones in the form of annual break up of the physical and financial targets to be achieved in the first phase and furnish the same to the State Government for monitoring. Similar milestones for the second phase should be made ready soon after installation of the first phase expected within four years as in Para-3 (a).

4. This Memorandum of Understanding (MOU) reaffirms the commitment of ASL to establish an integrated steel plant and assistance of the Government of Orissa for providing land, iron ore mines, recommending for coal blocks and other facilities.

5. The major areas of co-operation between the Government of Orissa and ASL are listed below:

(A) Land:

(a) ASL will require approximately 700 acres of land for the purpose of setting up the steel plant and associated facilities.

<table>
<thead>
<tr>
<th>Name of the Village/District.</th>
<th>Area required in acres</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ghartikhal &amp; Nidhipur Tehsil - Athagarh Dist- Cuttack</td>
<td>700</td>
</tr>
</tbody>
</table>

(b) For rehabilitation of displaced families, Rehabilitation and Resettlement Package would be implemented as per prevailing guidelines and practices.

c) The Government of Orissa agree to hand over the land free from all encumbrances to ASL through Orissa Industrial
Infrastructure Development Corporation (IDCO) for construction of the plant & allied facilities.

(d) ASL agrees to pay IDCO/ Revenue authorities the cost of the land etc.

(B) Raw Materials:

Coal: The State Government agree to recommend to the Government of India for allotment of suitable coal blocks for captive coal mining for the project either directly or through a PSU. Further, the State Government will assist ASL to get the allocation of coal linkage of suitable grade in the desired quantity to meet their requirement until they are ready for mining of their coal block.

Iron Ore: The State Government agree to assist ASL in making a firm arrangement with Orissa Mining Corporation (OMC) along with other private iron ore lessees in the State to meet a substantial portion of the iron ore requirements of the steel project at mutually agreeable terms & conditions. Possibility shall also be explored to evolve long term arrangement with OMC under mutually acceptable terms & conditions for development of new iron ore areas. Keeping in view substantial value addition within the State, the State Government also agree to assign appropriate priority in the matter of recommending their application under the MMDR Act and the MC Rules for mineral concession to meet their requirement subject to adequate progress in implementation of project as envisaged in Para-3 of this MOU and a portion of the requirement to be met through the OMC.

ASL understands that by the time the complete plant and machinery for the steel plant for phase-I as in para 3 is set up and ready for production, but availability of iron ore area for the project is not tied up by then, the State Government would consider assigning priority to this project over other projects who come on stream (become ready for production of steel) later in the matter for allocation of iron ore area to meet their raw material needs to the extent of about 25 years’ of requirement of the plant in the Phase-I.

ASL also understands that the State Govt. is in the process of formulating a set of guidelines indicating the criteria to be adopted in the matter of recommending available iron ore areas for steel projects and on assignment of inter-se priority among various steel projects in the State.

Any special consideration for assistance in the matter of sourcing raw material as above will be subject to the position that suitable iron ore areas are available for grant and that M/s ASL do not have an existing mining area or
(C) Water:
The State Government will permit withdrawal of water from a suitable source for construction/operation of the aforesaid project and housing colony as per the prevailing rates under appropriate terms and approval of the Water Allocation Committee. The approximate requirement of water is as follows:

Phase-I & II  1000 Cum/Hr.

The State Government will permit implementation of the water supply scheme to be prepared by ASL and Water Resources Department.

(D) Power:
(a) ASL plans to set up Captive Power Plant(s) to meet the requirement of energy intensive steel making process and to utilize the residual heat of waste gases and coal rejects. Capacity of captive power plant would be as follows:

Phase-I  50 MW

(b) The requirement of construction power will be 500 KVA which will be met from Kakhadi Sub-station and stand-by Gen set of 500 KVA.

(c) The operational power requirement will be approximately 75 MW, out of which 25 MW will be drawn from the grid and balance 50 MW will be generated by the company through coal/waste gas utilization.

(E) Environment:
   i. The Government of Orissa agree to assist ASL in obtaining NOC through the State Pollution Control Board for the construction of the plant, the housing colony, mines, pipeline, power project etc.

   ii. Government of Orissa agree to assist ASL in obtaining all clearances from the Central Government.

   iii. ASL will arrange to conduct rapid environment impact assessment (EIA) and detailed EIA study and prepare environment management plan (EMP) for the project. The Government of Orissa agree to assist ASL in this regard during the time when EIA is being conducted and EMP is being prepared.
(F) Incentives and concessions

ASL understands that the State Government would consider such incentives and concessions as provided in the relevant Industrial Policy Resolution (IPR) of the State Government.

(G) General Clauses:

a) The Government of Orissa appreciate that ASL is a responsible corporate house with a high involvement in employees' welfare and social development. The Government of Orissa, therefore, anticipate that ASL will bring this philosophy to the steel plant project being set up in the district of Cuttack to ensure the well being of this district in particular and the people of Orissa in general. In terms of employment, preference will be given to the local persons subject to need and their possessing the necessary qualifications. ASL will make every effort to improve their skill levels, if necessary, through specialized training.

b) The Government of Orissa appreciate that ASL will be entitled to induct suitable foreign and/or Indian Joint Venture partners, choose appropriate financial options, suppliers, credit options and technologies in the best interest of the project.

c) The MOU shall remain valid for a period of two years from the date of signing. Further extension, if necessary, shall be made as per mutual agreement. However, no such extension shall be considered unless ASL has made substantial progress on implementation of the project in terms of construction, erection of plant and machinery and investment at site to the satisfaction of the State Government in these two years in implementing the first phase as envisaged in this MOU.

d) ASL understands that the offers and special considerations of the State Government indicated in this MOU are for the Steel project envisaged in para-3 where the final product is Steel/steel products and not for any intermediary product unless the same is for captive use in the Steel project.

e) ASL shall be required to produce document towards financial closure for Phase-I within one year of signing of the MOU. Such financial closure for the Phase-II should be produced at least 3 years before the stipulated date of commissioning of the Phase-II of the project.

(f) In the event of non-implementation of the project or part thereof the corresponding support/commitment of the State Government indicated in the
MOU with regard to Iron Ore Mines/Coal Block, incentives and concessions of the State Government in particular shall be deemed to be withdrawn.

(g) It shall be obligatory on the promoter to furnish all information required by the State Government relevant to planning, formulation, lay out, financing and implementation of the project as well as the financial and management status and performance of the promoter as and when so required by the State Government as expeditiously as possible.

For witness whereof the parties hereto have set their hands to this MOU on this 1st day of October, 2003.

SIGNED AND DECLARED BY:

For Government of Orissa

R.N. Bohidar
Principal Secretary,
Department of Steel and Mines

For Aarti Steels Ltd.

Mahesh Mittal
Director